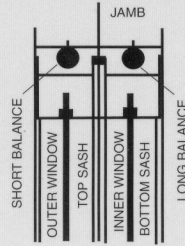
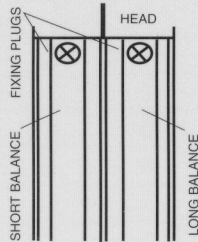


Fitting Instructions For Metal Windows

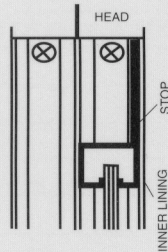
1. Place sashes in position on the sill. Insert the two shorter balances either side into the top sash (i.e. the outer window) and the two longer balances either side into the bottom sash (i.e. the inner window), so that the fixing plugs are at the top.



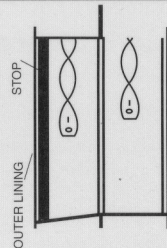
2. Position each tube in the frame so that the balance is in the centre of the sash run. Secure the fixing plug to the frame so that it is tight up against the head.



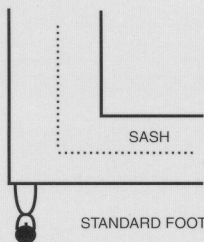
3. For the inside bottom sash, fit the 38 mm stop to jamb up against the head on the inner side and adjacent to the balance (see diagram). Alternative stops may be used provided they stop the sash 38 mm from the head. Raise the top sash (outer window) to the full extent and secure temporarily.



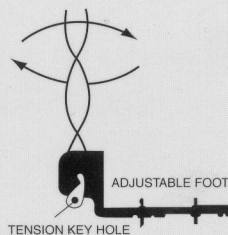
4. For the outside top sash fit the 113 mm stop to jamb at the sill against the inside face of the outer lining (see diagram). Alternative stops may be used provided they stop the sash 113 mm from the sill. Raise bottom sash (inner window) to stops and secure temporarily.



5a. Fixing Standard Foot
With both sashes in the "up" position, pre-tension the balances by winding the spiral anti-clockwise. See the size chart for recommended number of turns. Temporarily secure the foot to the bottom of the sash and test the balance of the window. If sash drops, increase the number of turns. Ensure equal number of turns on each balance.
DO NOT OVER-TENSION Max 12 turns.

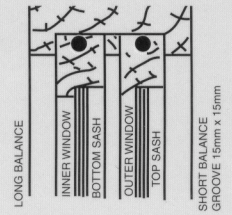


5b. Fixing Adjustable Foot
With both sashes in the "up" position, attach the foot to the bottom of the sash. Pre-tension the balance by winding the spiral anti-clockwise with a spiral balance hook. See the chart for recommended number of turns. Temporarily secure the foot to the bottom of the sash and test the balance of the window. If sash drops, increase the number of turns. Ensure equal number of turns on each balance.
DO NOT OVER-TENSION Max 12 turns.

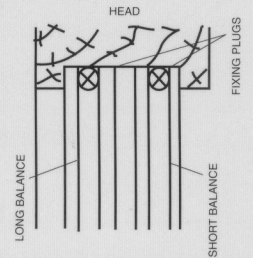


Fitting Instructions For Wooden Windows

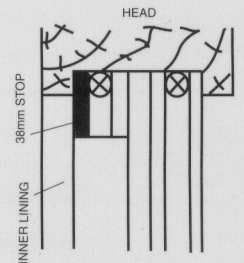
1. Place sash in position on the sill. Insert the two shorter balances either side into the top sash (i.e. the outer window) and the two longer balances into the bottom sash (i.e. the inner window), so that the fixing plugs are at the top.



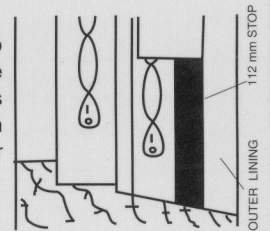
2. Position each tube in the frame so that the balance is in the centre of the sash run. Secure the fixing plug to the frame so that it is tight up against the head.



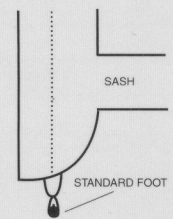
3. For the inside bottom sash, fit the 38 mm stop to jamb up against the head on the inner side and adjacent to the balance (see diagram). Alternative stops may be used provided they stop the sash 38 mm from the head. Raise the top sash (outer window) to the full extent and secure temporarily.



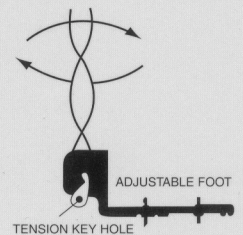
4. For the outside top sash fit the 113 mm stop to jamb at the sill against the inside face of the outer lining (see diagram). Alternative stops may be used provided they stop the sash 113 mm from the sill. Raise bottom sash (inner window) to stops and secure temporarily.



5a. Fixing Standard Foot
With both sashes in the "up" position, pre-tension the balances by winding the spiral anti-clockwise. See the size chart for recommended number of turns. Temporarily secure the foot to the bottom of the sash and test the balance of the window. If sash drops, increase the number of turns. Ensure equal number of turns on each balance.
DO NOT OVER-TENSION Max 12 turns.



5b. Fixing Adjustable Foot
With both sashes in the "up" position, attach the foot to the bottom of the sash. Pre-tension the balance by winding the spiral anti-clockwise with a spiral balance hook. See the chart for recommended number of turns. Temporarily secure the foot to the bottom of the sash and test the balance of the window. If sash drops, increase the number of turns. Ensure equal number of turns on each balance.
DO NOT OVER-TENSION Max 12 turns.



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